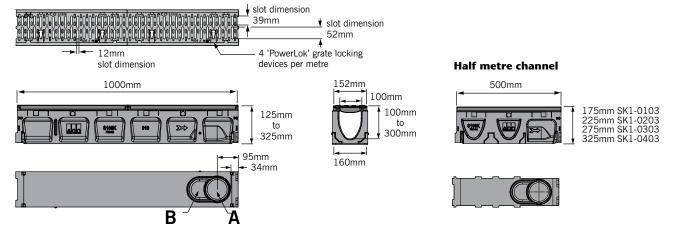




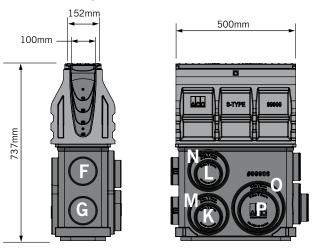


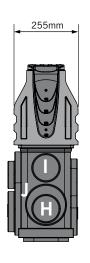
#### One metre channel

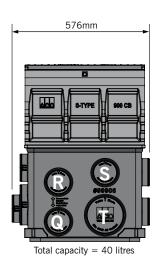


Knock-outs included on every 5th channel

### SK1-901 In-line pit



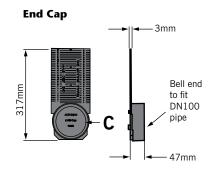




**Outlet flow rates** 

Outlet	Product	Outlet size	Invert Depth (mm)	L/s
Α	Bottom outlet - SK1-00	100mm round	100	7.2
Α	Bottom outlet - SK1-040	100mm round	300	12.4
В	Bottom outlet - SK1-00	150mm oval	100	11.7
В	Bottom outlet - SK1-040	150mm oval	300	20.3
C	End outlet - SK1-020	100mm round	200	7.1
C	End outlet - SK1-040	100mm round	300	10.1
F	SK1-901	100mm round	505	14.4
G	SK1-901	100mm round	670	17.1
Н	SK1-901	100mm round	657	16.9
ì	SK1-901	100mm round	487	14.1
J	SK1-901	150mm round	668	36.6
K	SK1-901	100mm round	691	17.4
L	SK1-901	100mm round	511	14.5
M	SK1-901	150mm round	706	37.9
N	SK1-901	150mm round	525	31.1
0	SK1-901	200mm round	706	64.3
P	SK1-901	150mm round	691	37.4
Q	SK1-901	100mm round	706	17.6
R	SK1-901	100mm round	541	15.0
S	SK1-901	100mm round	501	14.3
Т	SK1-901	150mm round	706	37.9

**Note:** These are the pipe flow rates at the specified outlet, **NOT** channel flow rates. In-line pit flow rates are without rubbish basket - using rubbish basket reduces flow.



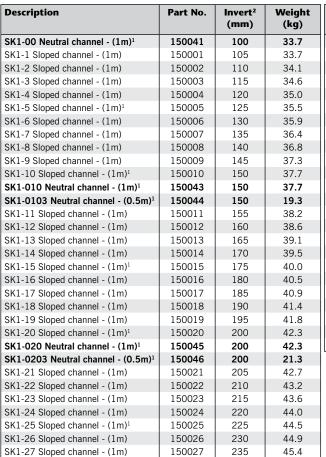


## PowerDrain - S100K Iron edge rail channel system with slotted grate









Description	Part No.	Invert <sup>2</sup> (mm)	Weight (kg)
SK1-28 Sloped channel - (1m)	150028	240	45.9
SK1-29 Sloped channel - (1m)	150029	245	46.3
SK1-30 Sloped channel - (1m) <sup>1</sup>	150030	250	46.8
SK1-030 Neutral channel - (1m)1	150047	250	46.8
SK1-0303 Neutral channel - (0.5m)1	150048	250	23.3
SK1-31 Sloped channel - (1m)	150031	255	47.2
SK1-32 Sloped channel - (1m)	150032	260	47.7
SK1-33 Sloped channel - (1m)	150033	265	48.1
SK1-34 Sloped channel - (1m)	150034	270	48.6
SK1-35 Sloped channel - (1m) <sup>1</sup>	150035	275	49.0
SK1-36 Sloped channel - (1m)	150036	280	49.5
SK1-37 Sloped channel - (1m)	150037	285	49.9
SK1-38 Sloped channel - (1m)	150038	290	50.4
SK1-39 Sloped channel - (1m)	150039	295	50.8
SK1-40 Sloped channel - (1m)1	150040	300	51.3
SK1-040 Neutral channel - (1m)1	150049	300	51.3
SK1-0403 Neutral channel - (0.5m) <sup>1</sup>	150050	300	25.4
SK1-901 In-line pit (0.5m) <sup>3</sup>	141779	7374	44.9
Type 900 In-line plastic rubbish basket	01498	-	0.5
Universal end cap	96824	3174	0.2
Debris strainer for 100mm knockout	93488	-	0.1
Installation device	97477	-	1.3
Grate removal tool	01318	-	0.1
PowerLok safety clip	10443	-	-

#### Notes:

- 1. This channel offers bottom knockout feature; 100mm round & 150mm oval.
- 2. Inverts shown are male end, for female invert depths subtract 5mm from male invert (except neutral channels where it will be the same as the male invert). To calculate overall channel depth add 25mm to invert depth.
- 3. In-line pit assembly (polymer concrete top with ductile iron edge rail, PowerLok grate & plastic base)
- 4. Overall depth of in-line pit and end cap.
- 5. Channel and grate assembly come complete.

## **Specifications**

#### General

The surface drainage system shall be ACO's PowerDrain S100K polymer concrete V-profile channel system with ductile iron edge rails as manufactured by ACO.

#### Materials

S100K channel shall be manufactured from polyester resin polymer concrete with integrally cast-in ductile iron edge rails. Properties of polymer concrete will be as follows with supporting documentation:

Compressive Strength: 98 MPa

Flexural Strength: 26 MPa Tensile Strength: 14 MPa Water Absorption: 0.07% Frost Proof: YES Coefficient of Expansion/ Contraction: 2.02x10<sup>-5</sup>/°C 0.0364g/m<sup>2</sup> Water Vapour Transmission: Non Flammable: YES Roughness (Mannings): n = 0.011Resistant to Weathering: YES Dilute Acid and Alkali Resistant: YES SF Sealant Groove: YES

#### Channels

S100K channel shall be 100mm nominal internal width with an overall width of 160mm. Channel invert shall have a V-profile to allow efficient

drainage. \$100K sloped channels shall have a built-in slope of 0.5%. All channels shall be interlocking with a male/female joint.

#### Grates

Insert specification for the PowerDrain S100K Iron Slotted grate. Refer to the relevant ACO Specification Information sheet, click: http://www.acodrain.com.au/resources

#### Installation

The complete drainage system shall be by ACO and to be installed for its intended purpose. Any deviation or partial use of the specified system and/or improper installation will void all warranties provided by ACO.

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